

High Pressure Triplex Plunger Pump PB Series Catalogue

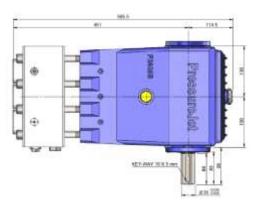
Model Selection Chart

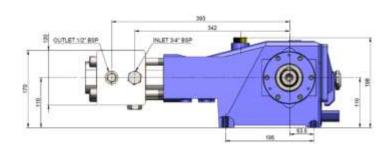
Model	SPM	Flow Rate in LPM (GPM)	Max. Rated Pressure in Bar (PSI)			
			20 HP	25 HP	30 HP	40 HP
PB-18	950	30 (7.92)	250 (3625)	310 (4496)	370 (5366)	500 (7251)
PB-18	700	21 (5.55)	330 (4786)	420 (6091)	500 (7251)	-
PB-20	950	35 (9.25)	200 (2900)	250 (3625)	300 (4351)	390 (5656)
PB-22	950	43 (11.37)	165 (2393)	210 (3045)	250 (3625)	320 (4641)
PB-25	950	55 (14.55)	130 (1885)	160 (2320)	195 (2828)	240 (3480)

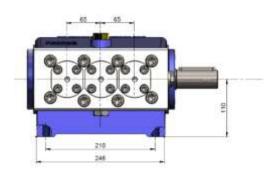
Note: All flow is based on 100% volumetric efficiency. Actual flow will be \geq 85%.

Dimension









Note: All dimensions are in mm & weight of bare pump is around 85 Kg approx.



Salient Features

- Field proven design. Easy field maintenance.
- Forged SS 410 fluid end construction
- Rigorously subjected to full load testing.
- Manufactured on state-of-the-art machinery.
- · Heavy duty construction, light in weight.
- In line suction & discharge valve assembly.
- Splash lubrication.
- Available with direct couple for 950 SPM and Gear drive arrangement for other SPM.

Technical Specifications

Stroke length: <u>40 mm</u>

• Max. plunger speed: 1.26 m/sec. @ 950 SPM

• Plunger force: 12.45 KN (1271 kgf)

 Inlet pressure min.-max.: 2-3 Bar (Booster pump flow require minimum 1.5 times of rating flow)

Oil type: Gear oil 220

• Oil capacity: 4 Ltrs.

Max. permissible oil temp.: Room temp.+
 50°C

Max. inlet water temp.: 5°C to 60°C

Inlet connection: <u>¾ " BSPF</u>
 Outlet connection: <u>½ " BSPF</u>

Types of Systems

- Skid mounted system with electric motor and diesel engine
- Trolley mounted system with electric motor and diesel engine
- Road going trailer with electric motor and diesel engine
- All unit available in four side cover or canopy on request

Material of Construction

Power End

1. Main body (Crank case)

Main body in grey iron casting FG-260. With Honed surface finish bore.

2. Crankshaft

Spheroidal graphite iron crankshaft is made of nitrated, hardened and tempered spheroidal graphite iron casting.

3. Connecting rod

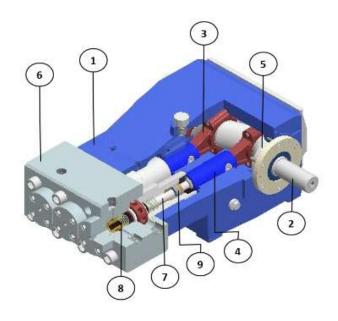
Alloy steel forged steel connecting rods with antifriction bearings. Heavy pin area construction, for added load strength.

4. Piston (Cross head)

Alloy Steel alloy steel construction for hard surface coating and super finish.

5. Bearing

Oversized for maximum life and load disbursement. Self-alignment roller bearing enables it to handle 26% more load than other pumps.



Fluid End

6. Pump Head

Stainless Steel liquid end is made of high corrosion resistant forged S.S. 410.

7. Plunger

Primarily composed of **Tungsten coated**. Surface roughness is extremely good i.e. **<0.2 Ra**.



8. Complete Valve

Stainless steel valves made stainless steel for hardened & anti corrosion hard surface coated for long life. High volumetric efficiency valves operate at 95% efficiency plus.

9. Plunger Seal

PTFE Aramide rope "V" style strong and tightens under load or Aramide fiber yarn packing for high compressive & tensile strength ensure effective sealing.

Contact us

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